

FLEXIBLE WATERPROOF FLASHING SYSTEM

**HIGHLY FLEXIBLE REINFORCED WATERPROOFING SYSTEM
DURABLE, UV-RESISTANT
EXCELLENT ADHESION TO MOST ROOFING MATERIALS**

PRINCIPAL USES

Flashings, parapet walls, sealing laps and roofing screws on corrugated or galvanised roofs.

INSTRUCTIONS

All surfaces must be clean, sound and dry. Remove all loose materials with a wire brush. Metal surfaces should be free of rust. All brickwork surfaces should be plastered to a true, smooth finish.

PRIME COAT

If surface is porous, apply a prime coat using 1 part Pro-Struct 680 Acrylic with 1 part clean water.

FIRST COAT

Apply a generous coat of Pro-Struct 680 liquid by brush or roller at approximately 1,0 litre/m². While still wet, the Pro-Struct WP1100 reinforcing fabric is placed into the first coat and is smoothed out carefully ensuring the fabric is wetted out with no wrinkles.

SATURATION COAT

Immediately after fabric has been placed, a second coat of Pro-Struct 680 Liquid can now be applied at approximately 0,5 litre/m² to fully saturate the membrane from both sides. Allow to touch dry.

TOPCOAT

A final coat of Pro-Struct 680 Liquid can now be applied at approximately 0,3 litre/m².

CLEANING

Clean tools immediately with water.

CAUTION

Always apply during good weather conditions and avoid applying if rains are expected within 12 hours.

TYPICAL PROPERTIES AT 25°C

Finish	Semi Gloss
Colours	Grey, Charcoal, Terracotta and White
Type	Flexible reinforced resin
Drying Time Surface	8-12 Hours
Volume Solids	42%
Application Temperature	5°C to 35°C
Theoretical Coverage	1,8-2 litres/m ² with reinforced membrane
Apply By	Brush or roller
Apply Over	Clean, dry, sound masonry and clean galvanized steel surfaces
Thinner	Water
Total Thickness of Applied System	1-1,5mm with Pro-Struct 200 Membrane